

專業鑄就品質

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ENTERPRISE INTRODUCTION

企業簡介

成都市昶泰制罐設備有限公司, 地處美麗富饒、人杰地靈的“天府之國”四川省成都市溫江海峽科技園區。公司成立於2007年, 是一家引進國外先進制罐技術、匯聚制罐設備行業精英、結合國內金屬制罐行業需求和特點, 專業從事研發、生產及銷售全自動制罐設備, 同時承接半自動制罐設備和雜罐設備技術改造服務的科技型民營企業。

公司占地面積5000平方米, 擁有先進的加工和生產設備, 擁有專職研發人員10人、生產及售後服務人員50多人, 研發和製造團隊為設備的研究、生產、交付及售後服務提供了強有力的保證。主導生產全自動罐身變頻縫焊機及後進料半自動變頻縫焊機, 被廣泛應用在印鐵制罐、食品罐頭、乳製品包裝、壓力容器、化工油漆、電力電容器等相關行業上。

公司秉承以人為本的管理精神, 堅持誠信務實、科技為先、創新高效、顧客滿意的經營理念, 致力於推動行業發展, 為制罐標準化和自動化不懈努力, 幫助客戶實現了低投入、高產出、高效能的經營目標, 為客戶及社會帶來更多的經濟效益。成都昶泰與國內多家企業建立了長期的合作關係, 並遠銷東南亞、中東、非洲、英國等國家和地區, 產品深受國內外客戶的好評。

成都昶泰熱誠歡迎各界朋友前來參觀、考察、洽談業務。

Chengdu Changtai can manufacture equipment co.,ltd. is located in the Chengdu city, beautiful and rich in natural resources. The company was founded in 2007, is a science and technology private enterprise, having advanced foreign technology and high quality equipment. We combined the domestic industrial demand character, specializing in research, development, production and sales of automatic can equipment, as well as the semi-automatic can making equipment, etc.

The company covers an area of 5000 square meters, own the advanced processing and production equipment, there are professional research and development personnel 10 people, production and after-sales service more than 50 people, furthermore, the R&D manufacturing department provides a powerful guarantee for the advanced research, production and well after-sales service. We specialize in manufacturing of automatic can body welding machine and semi-automatic backward seam welding machine, which is widely used for the canned food, dairy products packaging, pressure vessel, chemical paint, electric power industry etc.

Our company always persists in the people-oriented management spirit, adhere to Honesty Pragmatic philosophy, devoting to promote the development of the can-making industry for standardization and automation. We help customers realize a high yields with low investment, achieve the goal of efficient management, and bring them more economic benefits. We cooperate with many domestic enterprises for several years, and our products sold well in domestic and overseas markets, enjoying high public praise.

We are looking forward to your visit for further negotiation and cooperation.



FH18-90ZD-42 /60 全自動罐身變頻縫焊機

Automatic can body welding machine

- ◆ 適用於食品罐、化工罐、大方桶、方便桶等罐身的焊接
Apply to the welding of various can, such as food cans, chemical cans and square bucket.
- ◆ 可與罐身內、外補塗機和罐身烘乾機配套成線
Can body internal and external pre-painting machine and can body drier are optional to be added in production line.
- ◆ 可根據客戶需要加快速度
According to customer's demands to accelerate the speed.



产品专利号: 201120246280.6

主要性能参数 Main Technical Data	型号Model	FH18-90ZD-42	FH18-90ZD-60
	焊接速度Welding speed	10-21m/min	10-26m/min
	生產速度Production capacity	15-42cans/min	20-60cans/min
	適應罐徑範圍Can diameter range	Φ220~Φ300mm	
	適應罐高範圍Can height range	250~450mm	
	適應罐身材料Material	鍍鋅板Tinplate 鋼基板 steel-based 鍍鉻板 Chrome plate	
	適應罐身板厚Tinplate thickness range	0.25~0.42mm	
	縫焊搭接寬度Z-bar overlap range	0.8mm 1.0mm 1.2mm	
	焊接點距Nugget distance	0.5-0.8mm	
	頻率範圍Frequency range	100-260Hz	
	縫距距離Seam point distance	Φ1.5mm Φ1.7mm	
	冷却水Cooling water	溫度Temperature 12~18℃ 壓力Pressure: 0.4~0.5Mpa 流量Discharge 12L/min	
	壓縮空氣消耗量Compressed air consumption	400 L/min	
	空氣壓力Pressure	0.5Mpa-0.7Mpa	

樣圖僅供參考，實物、參數如有變動恕不另行通知。可按客戶要求訂制產品。
Sample figure is only for reference, such as physical parameters, otherwise are subject to change without notice is just for your reference.



全自動罐身變頻縫焊機 FH18-90ZD-25

Automatic can body welding machine

- ◆ 適用於最大50L大桶的焊接，可焊接厚鐵皮。
Apply to the welding of max 50L big cans with thick tinplate.
- ◆ 可與罐身內、外補塗機和罐身烘乾機配套成線
Can body internal and external pre-painting machine and can body drier are optional to be added in production line.
- ◆ 可根據客戶需要加快速度
According to customer's demands to accelerate the speed.



产品专利号: 201120246280.6

主要性能参数 Main Technical Data	型号Model	FH18-90ZD-25
	焊接速度Welding speed	6-15m/min
	生產速度Production capacity	15-30cans/min
	適應罐徑範圍Can diameter range	Φ250~Φ350mm
	適應罐高範圍Can height range	260-550mm
	適應罐身材料Material	鍍鋅板Tinplate 鋼基板 steel-based 鍍鉻板 Chrome plate
	適應罐身板厚Tinplate thickness range	0.3~0.6mm
	縫焊搭接寬度Z-bar overlap range	0.8mm 1.0mm 1.2mm
	焊接點距Nugget distance	0.5-0.8mm
	頻率範圍Frequency range	100-260Hz
	縫距距離Seam point distance	Φ1.5mm Φ1.7mm
	冷却水Cooling water	溫度Temperature 12~18℃ 壓力Pressure: 0.4~0.5Mpa 流量Discharge 12L/min
	壓縮空氣消耗量Compressed air consumption	400 L/min
	空氣壓力Pressure	0.5Mpa-0.7Mpa

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FH18-90ZD-30 全自動罐身變頻縫焊機

Automatic can body welding machine

- ◆ 適用於食品罐、化工罐、大方桶、方便桶等罐身的焊接

Apply to the welding of various can, such as food cans, chemical cans and square bucket.

- ◆ 可與罐身內、外補塗機和罐身烘乾機配套成線

Can body internal and external pre-painting machine and can body drier are optional to be added in production line.

- ◆ 可根據客戶需要加快速度

According to customer's demands to accelerate the speed.



产品专利号: 201120246280.6

主要性能参数

Main Technical Data

型号Model	FH18-90ZD-30
焊接速度Welding speed	6-15m/min
生產速度Production capacity	15-30cans/min
適應罐徑範圍Can diameter range	Φ220~Φ300mm
適應罐高範圍Can height range	250~450mm
適應罐身材料Material	鍍錫板Tinplate 鋼基板 steel-based 鍍鋅板 Chrome plate
適應罐身板厚Tinplate thickness range	0.25~0.42mm
縫焊搭接寬度Z-bar overlap range	0.8mm 1.0mm 1.2mm
焊縫點距Nugget distance	0.5-0.8mm
頻率範圍Frequency range	100-260Hz
焊縫距離Seam point distance	Φ1.5mm Φ1.7mm
冷卻水Cooling water	溫度Temperature 12~18℃ 壓力Pressure: 0.4~0.5Mpa 流量Discharge 12L/min
壓縮空氣消耗量Compressed air consumption	400 L/min
空氣壓力Pressure	0.5Mpa-0.7Mpa
電源Power supply & Frequency	380V ± 5% 50Hz
裝機容量Total power	63KVA
尺寸Machine Measurements	2300x1800x2000mm
重量Weight	2500Kg

樣圖僅供參考。實物。參數如有變動恕不另行通知。可據客戶要求訂製產品
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全自動罐身變頻縫焊機 FH18-65ZDS

Automatic can body welding machine

- ◆ 適用於食品罐、飲料罐、化工罐等罐身的焊接

Apply to the welding of various can food cans, chemical cans.

- ◆ 可與罐身內、外補塗機和罐身烘乾機配套成線

Can body internal and external pre-painting machine and can body drier are optional to be added in production line.



产品专利号: 201130341444.9

主要性能参数

Main Technical Data

焊接速度 Linear rate of welding	6-26m/min
生產速度 Production capability	40~100Cans/min
適應罐徑範圍 Applicable can diameter	Φ65~Φ180mm
適應罐高範圍 Applicable can height	60~320mm
適應罐身材料 Applicable material	鍍錫板Tinplate 鋼基板 steel-based 鍍鋅板 Chrome plate
適應罐身板厚 Applicable material thickness	0.2~0.35mm
銅線直徑 Applicable copper wire diameter	Φ 1.38mm Φ 1.5mm
冷卻水 Cooling water	溫度 Temperature: ≤20℃ 壓力 Pressure: 0.4~0.5Mpa 流量Discharge: 10L/min
電源Power	380V ± 5% 50Hz
裝機容量 Total power	40KVA
尺寸 Dimension	1750x1100x1800mm
重量 Weight	1900Kg

罐縫罐徑在範圍5±1mm內調整
Supporting figure is only for reference, such as physical parameters, otherwise are subject to change without notice in just for your reference

樣圖僅供參考。實物。參數如有變動恕不另行通知。可據客戶要求訂製產品
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FH18-65ZD 全自動罐身變頻縫焊機
Automatic can body welding machine



- ◆ 適用於食品罐、飲料罐、化工罐、等罐身的焊接
Apply to the welding of various can food cans, chemical cans.
- ◆ 可與罐身內、外補塗機和罐身烘乾機配套成線
Can body internal and external pre-painting machine and can body drier are optional to be added in production line.

产品专利号: 201130341444.9

主要性能参数 Main Technical Data	焊接速度 Linear rate of welding	5-26m/min
	生產速度 Production capability	40-120Cans/min
	適應罐徑範圍 Applicable can diameter	Φ65-Φ180mm
	適應罐高範圍 Applicable can height	60-280mm
	適應罐身材料 Applicable material	鍍鋅板 Tinplate 鋼基板 steel-based 鍍鋅板 Chrome plate
	適應罐身板厚 Applicable material thickness	0.2-0.35mm
	銅線直徑 Applicable copper wire diameter	Φ 1.38mm Φ 1.5mm
	冷却水 Cooling water	溫度 Temperature: ≤ 20℃ 壓力 Pressure: 0.4-0.5Mpa 流量 Discharge: 10L/min
	電源 Power	380V ± 5% 50Hz
	裝機容量 Total power	40KVA

建議罐徑在範圍50mm內調整
Suggested can diameter can adjust in 50mm

樣圖僅供參考，實物，參數如有變動恕不另行通知，可接客戶要求訂製產品
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全自動罐身變頻縫焊機
Automatic can body welding machine **FH18-52ZD**



- ◆ 適用於食品罐、飲料罐、氣霧罐、化工罐等罐身的焊接
Apply to the welding of various can food cans, increased material cans, aerosol cans, chemical tanks.
- ◆ 可與罐身內、外補塗機和罐身烘乾機配套成線
Can body internal and external pre-painting machine and can body drier are optional to be added in production line.

主要性能参数 Main Technical Data	型號 Model	FH18-52ZD-200	FH18-52ZD-260	FH18-52ZD-320
	焊接速度 Linear rate of welding	5-26m/min	10-26m/min	10-36m/min
	生產速度 Production capability	100-200Cans/min	30-120Cans/min	30-100Cans/min
	適應罐徑範圍 Applicable can diameter		Φ52-Φ99mm	
	適應罐高範圍 Applicable can height	55-200mm	70-280mm	70-320mm
	適應罐身材料 Applicable material	鍍鋅板 Tinplate 鋼基板 steel-based		
	適應罐身板厚 Applicable material thickness	0.16-0.30mm		
	銅線直徑 Applicable copper wire diameter	Φ 1.38mm Φ 1.5mm		
	冷却水 Cooling water	溫度 Temperature: ≤ 20℃ 壓力 Pressure: 0.4-0.5Mpa 流量 Discharge: 10L/min		
	電源 Power	380V ± 5% 50Hz		

樣圖僅供參考，實物，參數如有變動恕不另行通知，可接客戶要求訂製產品
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粉末噴塗 CTPC-2 Powder System

- ◆ 適用于食品罐、飲料罐等焊缝的補塗。
Apply to the seam weld coating for food cans, drink cans etc.
- ◆ 可與全自動或者半自動罐身分縫焊機、烘干機配套成線。
Automatic can body welding machine or semi-automatic body welding machine and drying machine are optional to be added in production line.
- ◆ 可根據生產速度調節粉量和霧化量。
Powder coating is more uniform and better for protecting the seam weld from rust.
- ◆ 粉末自動循環，避免噴粉結束後取出粉末。
Powder automatic circulation; avoid removing powder out after finished spraying.
- ◆ 粉末熱風流化，防止粉末潮濕結塊。
Hot air fluidization to prevent powder to be damp and agglomeration.
- ◆ 噴粉後自動清掃。
Automatic clean after finished spraying.



主要性能參數 Main Technical Data

型號Model	CTPC-2	
噴塗速度Production speed	5-60m/min	
噴塗寬度Powder width	5-60mm	
適應罐徑Can body range	D50-200mm	D80-400mm
功率Power consumption	2.8KW	
電壓Voltage & Frequency	380V 3L+1N+PE	
壓縮空氣壓力Air consumption	0.6Mpa	
壓縮空氣消耗量Air requirement	100-200L/min	
外形尺寸Machine dimension	1080*720*1820mm	
重量Gross weight	300KG	

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外補塗機 Coating Machine

- ◆ 適用于食品罐、化工罐、油漆罐等焊缝的外補塗。
Apply to the external roller coating for food cans, chemical cans, painting cans.
- ◆ 可與全自動或者半自動罐身分縫焊機、烘干機配套成線。
Automatic can body welding machine or semi-automatic body welding machine and drying machine are optional to be added in production line.
- ◆ 旋臂氣動向上向後移動。
Radial arm pneumatic moving up and back.



主要性能參數 Main Technical Data

型號Model	GNWT-286S	GNWT-180S
補塗速度Roller speed	5-30m/min	
補塗寬度Lacquer width	10-20mm	8-15mm
適應罐徑Can diameter sizes	Φ200-Φ400mm	Φ52-Φ180mm
補塗方式Coating type	滾塗Roller coating	
功率Current load	0.5KW	
電壓Power supply	220V	
壓縮空氣壓力Air supply & consumption	0.6Mpa 20L/min	
外形尺寸Machine dimension	2100*720*1520mm	
重量Net weight	300KG	

樣圖僅供參考，實物，參數如有變動恕不另行通知，可按客戶要求訂製產品
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FH18-90ZD

全自動罐身生產線
Automatic can body Production line

- ◆ 適用於食品罐、化工罐、大方桶、方便桶等罐身的焊接、補塗、烘干
Can be used for food cans, chemical cans and square bucket of can body welding, roller coating, drying.



主要性能参数 Main Technical Data

型号Model	FH18-90-30	FH18-90-42	FH18-90-60
焊接速度Wire speed	6-15m/min	10-18m/min	10-26m/min
生产效率Capacity	10-30cans/min	15-42 cans/min	20-60 cans/min
罐直径Can body diameter	220-300mm		
罐高度Can body height	220-450mm		
适配的烘干机Match dryer	GDCHG-286-6	GDCHG-286-8	GDCHG-286-15
总长度Total length	14.5m	16.0m	23.5m
烘干机可以根据生产能力调整The drying machine can be adjusted according to the producing capacity			

樣圖僅供參考，實物、參數如有變動恕不另行通知，可按客戶要求訂制產品
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高頻電磁烘乾機 High frequency electromagnetic dryer

- ◆ 適用於氣霧罐、食品罐、飲料罐、化工罐等罐身塗漆後的烘乾。
Apply to the drying after coating of various can aerosol cans, food cans, beverage cans, chemical cans.
- ◆ 可與全自動或者半自動罐身分縫焊機、內外補漆機配套成線。
Automatic can body welding machine or semi-automatic body welding machine and external internal coating machine are optional to be added in production line.
- ◆ 加熱感應頭無需冷卻水。
The induction heating head without cooling water.
- ◆ 每節感應頭功率可單獨調節。
Each section of the sensor head power can be adjusted independently.
- ◆ 有效加熱長度為每節800mm，有效加熱長度可根據生產速度調整。
The effective heating length is 800 mm /section; the effective heating length can be adjusted according to the production speed.



主要性能參數 Main Technical Data

型號Model	GDCHG-286-B	GDCHG-180-6	GDCHG-286-15
輸送速度Conveyor speed	5-30m/min		
輸送方式Conveyor type	下鏈雙輪送Flat chain drive		
適應罐徑Can height range	200-400mm	52-180mm	200-400mm
加熱方式Heating type	電磁感應Induction		
加熱有效長度Effective heating	800mm*8(30cpm)	800mm*6(30cpm)	800mm*15(30cpm)
加熱最大功率Higher heating	1KW*8(temperature set)	1KW*6(temperature set)	1KW*15(temperature set)
高頻頻率Frequency setting	80KHz±10KHz		
電磁輻射屏蔽方式Electro. Radiation protective	金屬外罩門Covered with safety guards		
有效感應距離Sensing distance	5-20mm		
有效加熱長度Induction point	40mm		
粉末掛干溫度及時間 Induction time	25 sec(410mm H, 40 cpm)		
升溫速度Rise time (MAX)	Distance 5mm 8 sec & 280℃	Distance 5mm 6 sec & 280℃	Distance 5mm 15 sec & 280℃
加熱風冷卻方式Cooling induct. coil	自然冷卻Not require water/air		
電壓Main supply & current load	380V +N >10KVA		
外形尺寸Machine dimension	7500*700*1420mm	6300*700*1420mm	15000*700*1420mm
重量Net weight	700KG	850KG	1300KG

樣圖僅供參考，實際參數如有變動恕不另行通知，可致客戶要求訂製產品
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半自動罐身變頻縫焊機 Semi-automatic can body welding machine FH18-90-II

- ◆ 適用於食品罐、化工罐等罐身的焊接
Suit the welding chemical cans, food cans.
- ◆ 可與罐身內、外補漆機和罐身烘乾機配套成線
Can body internal and external pre-painting machine and can body drier are optional to be added in production line.
- ◆ 可根據客戶需要加快速度
According to customer's demands to accelerate the speed.



主要性能參數 Main Technical Data

焊接速度 Linear rate of welding	6-18m/min
生產速度 Production capability	20-40Cans/min
適應罐徑範圍 Applicable can diameter	Φ220-Φ290mm
適應罐高範圍 Applicable can height	200-420mm
適應罐身材料 Applicable material	鍍鋅板 Tinplate 鋼基板 Steel-based
適應罐身板厚 Applicable material thickness	0.22-0.42mm
焊接搭接寬度 Seam welding landing	0.8mm 1.0mm 1.2mm
焊接點距 Seam point distance	0.5-0.8mm
鋼絲直徑 Applicable copper wire diameter	Φ 1.38mm Φ 1.5mm
冷卻水 Cooling water	溫度Temperature: 20℃ 氣壓Pressure: 0.4-0.5Mpa 流量Discharge: 7L/min
電壓 Power	380V ± 5% 50Hz
裝機容量 Total power	18KVA
尺寸 Dimension	1200x1100x1800mm
重量 Weight	1200Kg

樣圖僅供參考，實際參數如有變動恕不另行通知，可致客戶要求訂製產品
Sample figure is only for reference, such as physical parameters, otherwise are subject to change without notice is paid for your reference



FH18-65-III/II 半自動罐身變頻縫焊機

Semi-automatic can body welding machine



- ◆ 適合罐徑大于罐身高度的油墨罐、化工罐、食品罐的焊接
Apply to the welding of various can whose diameter are higher than height printing ink cans, chemical cans, food cans.
- ◆ 可與罐身內、外補塗機和罐身烘乾機配套成線
Can body internal and external pre-painting machine and can body drier are optional to be added in production line.
- ◆ 可根據客戶需要加快速度
According to customer's demands to accelerate the speed.

型號 Model	FH18-65-III	FH18-65-II
焊接速度 Linear rate of welding	6-18m/min	
生產速度 Production capability	20~80Cans/min	20~40Cans/min
適用罐徑範圍 Applicable can diameter	φ65~φ176mm	φ220~φ290mm
適用罐高範圍 Applicable can height	70~420mm	190~420mm
適用罐身材料 Applicable material	鍍錫板 Tinplate 鋼基板 Steel-based	
適用罐身板厚 Applicable material thickness	0.18~0.32mm	0.22~0.42mm
焊接搭邊寬度 Seam welding landing	0.6mm 0.8mm	0.8mm 1.0mm 1.2mm
焊接點距 Seam point distance	0.5~0.8mm	
銅線直徑 Applicable copper wire diameter	φ1.38mm φ1.5mm	
冷卻水 Cooling water	溫度Temperature: 20℃ 壓力Pressure: 0.4~0.5Mpa 流量Discharge: 7L/min	
電源 Power	380V ± 5% 50Hz	
裝機容量 Total power	18KVA	
尺寸 Dimension	1200x1100x1800mm	
重量 Weight	1200Kg	

樣圖僅供參考，實物，參數如有變動恕不另行通知，可該客戶要求訂製產品
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半自動罐身變頻縫焊機 FH18-65C-II

Semi-automatic can body welding machine



- ◆ 適用於食品罐、化工罐、大方桶、方便桶等罐身的焊接
Apply to the welding of various can food cans, chemical cans and square bucket.
- ◆ 可與罐身內、外補塗機和罐身烘乾機配套成線
Can body internal and external pre-painting machine and can body drier are optional to be added in production line.
- ◆ 可根據客戶需要加快速度
According to customer's demands to accelerate the speed.

焊接速度 Linear rate of welding	6-18m/min
生產速度 Production capability	20~80Cans/min
適用罐徑範圍 Applicable can diameter	φ65~φ286mm
適用罐高範圍 Applicable can height	190~420mm
適用罐身材料 Applicable material	鍍錫板 Tinplate 鋼基板 steel-based 鍍鉻板 Chrome
適用罐身板厚 Applicable material thickness	0.18~0.42mm
焊接搭邊寬度 Seam welding landing	0.6mm 0.8mm 1.2mm
焊接點距 Seam point distance	0.5~0.8mm
銅線直徑 Applicable copper wire diameter	φ 1.38mm
冷卻水 Cooling water	溫度Temperature: 12~18℃ 壓力Pressure: 0.4~0.5Mpa 流量Discharge: 7L/min
電源 Power	380V ± 5% 50Hz
裝機容量 Total power	18KVA
尺寸 Dimension	1200x1100x1800mm
重量 Weight	1200Kg

樣圖僅供參考，實物，參數如有變動恕不另行通知，可該客戶要求訂製產品
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FH18-65 半自動罐身變頻縫焊機

Semi-automatic can body welding machine



- ◆ 適用於食品罐、化工罐、大方桶、方便桶等罐身的焊接
Apply to the welding of food cans, chemical cans and square bucket.
- ◆ 可與罐身內、外補漆機和罐身烘乾機配套成線
Can body internal and external pre-painting machine and can body drier are optional to be added in production line.
- ◆ 可根據客戶需要加快速度
According to customer's demands to accelerate the speed.

主要性能參數

Main Technical Data

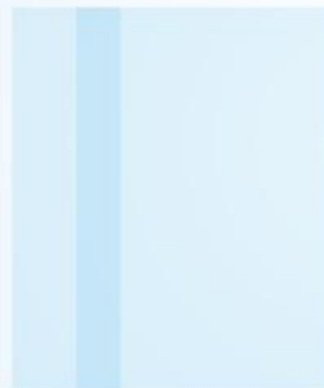
焊接速度 Linear rate of welding	6-18m/min
生產速度 Production capability	20-80Cans/min
適應罐徑範圍 Applicable can diameter	Φ65~Φ286mm
適應罐高範圍 Applicable can height	70~420mm
適應罐身材料 Applicable material	鍍錫板Tinplate 鋼基板 steel-based
適應罐身板厚 Applicable material thickness	0.18~0.42mm
焊接搭接寬度 Seam welding landing	0.6mm 0.8mm 1.2mm
焊接點距 Seam point distance	0.5-0.8mm
銅線直徑 Applicable copper wire diameter	Φ1.38mm Φ1.5mm
冷卻水 Cooling water	溫度Temperature:12-18℃ 壓力Pressure:0.4~0.5Mpa 流量Discharge:7L/min
電源 Power	380V ± 5% 50Hz
裝機容量 Total power	18KVA
尺寸 Dimension	1200x1100x1800mm
重量 Weight	1200Kg

標圖僅供參考，實物、參數如有變動恕不另行通知，可據客戶要求訂製產品
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FH18-52 半自動罐身變頻縫焊機

Semi-automatic can body welding machine



- ◆ 適用於氣霧罐、食品罐、飲料罐、化工罐等罐身的焊接
Apply to the welding of various aerosol cans, food cans, beverage cans, chemical cans.
- ◆ 可與罐身內、外補漆機和罐身烘乾機配套成線
Can body internal and external pre-painting machine and can body drier are optional to be added in production line.
- ◆ 可根據客戶需要加快速度
According to customer's demands to accelerate the speed.

主要性能參數

Main Technical Data

焊接速度 Linear rate of welding	6-18m/min
生產速度 Production capability	20-80Cans/min
適應罐徑範圍 Applicable can diameter	Φ52~Φ176mm
適應罐高範圍 Applicable can height	70~320mm
適應罐身材料 Applicable material	鍍錫板Tinplate 鋼基板 steel-based
適應罐身板厚 Applicable material thickness	0.18~0.35mm
焊接搭接寬度 Seam welding landing	0.4mm 0.6mm 0.8mm
焊接點距 Seam point distance	0.5-0.8mm
銅線直徑 Applicable copper wire diameter	Φ1.38mm Φ1.5mm
冷卻水 Cooling water	溫度Temperature:12-18℃ 壓力Pressure:0.4~0.5Mpa 流量Discharge:7L/min
電源 Power	380V ± 5% 50Hz
裝機容量 Total power	18KVA
尺寸 Dimension	1200x1100x1800mm
重量 Weight	1200Kg

標圖僅供參考，實物、參數如有變動恕不另行通知，可據客戶要求訂製產品
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FH18-38 半自動罐身變頻縫焊機

Semi-automatic can body welding machine

- ◆ 適用於手電筒、小氣霧罐罐身的焊接
Apply to the welding of various can flashlight, small aerosol cans.
- ◆ 可與罐身內、外補漆機和罐身烘干機配套成線
Can body internal and external pre-painting machine and can body drier are optional to be added in production line.
- ◆ 可根據客戶需要加快速度
According to customer's demands to accelerate the speed.



主要性能參數

Main Technical Data

焊接速度 Linear rate of welding	6-18m/min
生產速度 Production capability	20-80Cans/min
適用罐身直徑 Applicable can diameter	Φ38-Φ45mm
適用罐身高度 Applicable can height	70-320mm
適用罐身材料 Applicable material	鍍錫板 Tinplate 鋼基板 Steel-based
適用罐身板厚 Applicable material thickness	0.18-0.25mm
焊接縫接長度 Seam welding landing	0.4mm-0.6mm
焊接點距 Seam point distance	0.5-0.8mm
銅線直徑 Applicable copper wire diameter	Φ1.38mm
冷卻水 Cooling water	溫度 Temperature: 12-18℃ 壓力 Pressure: 0.4-0.5Mpa 流量 Discharge: 7L/min
電源 Power	380V ± 5% 50Hz
裝機容量 Total power	18KVA
尺寸 Dimension	1200x1100x1800mm
重量 Weight	1200Kg

樣圖僅供參考，實物，參數如有變動恕不另行通知，可致客戶要求訂製產品
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Automatic round-forming machine

ZDJY120 自动卷圓機



主要性能參數	型号 Model	ZDJY120-320	ZDJY120-280
	生产效率 Production capability	30-120Cans/min	
	適用罐身高度 Applicable can height	70-320mm	70-280mm
	適用罐身直徑 Applicable can diameter	Φ50-Φ180mm	
	適用材料 Applicable material	鍍錫板 Tinplate 鋼基板 steel-based 鍍鉻板 Chrome	
	適用材料厚度 Applicable material thickness	0.15-0.35mm	
	壓縮空氣消耗量 Compressed air consumption	600L/min	
	壓縮空氣壓力 Pressure of compressed air	0.5Mpa-0.7Mpa	
	電源容量 Power	380V 50Hz 1KW	
	外形尺寸 Dimension	700x1100x1200mm	650x1100x1200mm

樣圖僅供參考，實物，參數如有變動恕不另行通知，可致客戶要求訂製產品
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Automatic round-forming machine

ZDJY80-330

ZDJY45-450

自动卷圓機



主要性能參數	型号 Model	ZDJY80-330	ZDJY45-450
	生產速度 Production capability	10-80 cans/min	5-45cans/min
	適用罐身直徑 Applicable can diameter	70-180mm	90-300mm
	適用罐身高度 Applicable can height	70-330mm	100-450mm
	適用罐身材料 Applicable material	鍍錫板 Tinplate 鋼基板 steel-based 鍍鉻板 Chrome	
	適用罐身板厚 Applicable material thickness	0.15-0.42mm	
	壓縮空氣消耗量 Compressed air consumption	200L/min	
	壓縮空氣壓力 Pressure of compressed air	0.5-0.7Mpa	
	電源 Power	380V 50Hz 2.2KW	
	尺寸 Dimension	2100*720*1520mm	

樣圖僅供參考，實物，參數如有變動恕不另行通知，可致客戶要求訂製產品
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Fixed pin gauge

定径规

- ◆ 缝焊机主要配件之一，质量上乘
Be able to process various parts as per customer's sample.
- ◆ 可根据客户需求定制
One of major accessories in welding machine, high quality.



Industrial chiller

冷水机

- ◆ 可与缝焊机配套成线
But with welding seam supporting into line



Leak hunting machine

检漏机

It used for test the effect of sealing

型号 Model	JL-8
适应罐身直径 Applicable can diameter	52~66mm
适应罐身高度 Applicable can height	100~320mm
生产效率 Production capability	2~20cans/min
空气消耗量 Compressed air consumption	1~3m3/min
最大检测压力 Max. Detection pressure	1Mpa

样品仅供参考，实物，参数如有变动恕不另行通知，可根据客户要求定制产品
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